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This application was filed on 05 - 05 - 1998 as a divisional application to the application mentioned under INID code 62.

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(54) A rotor for an electric motor

(57) A rotor for an electric motor comprises a shaft 21, a commutator 30 fitted to the shaft 21 and connected to a winding 23 wound around poles of an armature core 22, and a noise suppressor 40. The noise suppressor 40 has chip capacitors 44 connected to terminal portions 38 of commutator segments 32. The capacitors 44 have a common terminal 45 connected together to form a star connection via a ring 47 formed from a conductive resilient wire. The capacitors 44 may be soldered to the wire ring 47 and to the commutator segments 32 or may be held in recesses 53 formed in the base of the commutator in direct contact with the commutator segments 32 under resilient urging of the ring 47 to form a solderless connection. It is particularly suited to rotors using mechanical connection type commutators to form solder-free rotors.

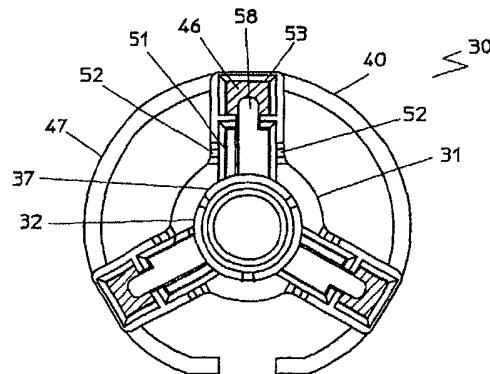


FIG. 2

Description

This invention relates to rotors for electric motors and in particular, to rotors for miniature permanent magnet direct current (PMDC) motors incorporating capacitors for suppression of electrical noise.

Commutators are a major source of electrical noise in miniature PMDC motors. As the brushes transfer from one segment to another, sparks are produced which create electrical noise and increase wear of the commutator and brushes. By suppressing these sparks, the noise level can be reduced and the service life of the motor increased. Varistor or resistor rings may be fitted to the commutator, usually by soldering to tangs used for connecting the winding of the rotor to the commutator, for suppressing these sparks. See for example, GB 2202688. Alternatively, capacitors and/or chokes may be connected to the motor terminals, usually inside the motor end cap or on the brush mounting plate, to suppress the transmission of the noise to the motor's power supply.

However, better noise suppression has been achieved by connecting capacitors directly to the winding of the rotor. The capacitors may have one lead connected together to form a star point and the other lead connected to a respective commutator tang, there being an equal number of capacitors and poles of the rotor. A known arrangement is shown in GB 2246913 in which the capacitors are electrolytic type capacitors disposed within the winding tunnels of the rotor with the star point connected at the opposite end of the rotor to the commutator.

While this functions satisfactorily, it has certain drawbacks. It is not particularly suited to automated assembly and as the capacitors are of significant size, this technique cannot be used where the winding tunnels are relatively full of wire.

JP-A-58022569 describes the use of chip-type capacitors for noise suppression mounted on a rotor to overcome the size problem. The chip-type capacitors are mounted in slots formed in a printed circuit board with conductive tracks formed on the board to enable the capacitors to be connected in star or delta. One terminal face of each capacitor is soldered to a respective commutator tang.

One problem with having the capacitors mounted to a fixed plate such as a printed circuit board is that the gap between the commutator tangs and the terminal faces of the capacitors cannot be controlled. The size of the gap is important for making a good soldered connection. If the gap is too big, then too much solder is required to bridge the gap making it difficult to achieve a good electrical connection. If the gap is too small, there is difficulty in fitting the capacitor assembly to the commutator. However, there is a large tolerance on the length of the chips and the radial extent of the tangs after hot staking varies considerably.

The present invention seeks to overcome these

problems by providing a wound rotor with a chip capacitor noise suppression arrangement in which it is easy to connect the capacitor to the commutator segments with or without soldering.

Accordingly, the present invention provides a rotor for an electric motor comprising: a shaft; an armature core having a plurality of poles, fitted on the shaft; a rotor winding wound around the poles of the armature core; a commutator fitted to the shaft and having a base which supports a plurality of commutator segments, each commutator segment having a contact portion for making sliding contact with a brush and a terminal portion for making electrical connection with the rotor winding; a capacitive noise suppression arrangement comprising a plurality of chip-type capacitors, each having a first terminal face and a second terminal face, the capacitors being spaced circumferentially about the commutator, and a conductive member electrically contacting each of the first terminal faces of the capacitors to form a common connection, characterised in that each terminal portion comprises an insulation-displacing mechanical-connection type terminal electrically connecting the commutator segments to the rotor winding, accommodated in a crown of the commutator base; and the second terminal faces of the capacitors directly contact respective commutator segments.

Preferably, the second faces of the capacitor directly contact fingers formed on the terminal portions of the commutator segments. This is particularly advantageous for solder free connections although it is also beneficial for soldering the capacitors to the terminal portions.

Preferably, the capacitors are orientated axially with respect to the shaft and held in recesses formed in the crown by the fingers.

Alternatively, the capacitors are orientated radially and the second faces of the capacitors bear directly onto the fingers under the resilient urging of the conductive member.

Preferably, the capacitors are received within recesses in the crown. The recesses may extend radially outwardly from the terminal portions as this allows the resilient conductive member to urge the capacitors into contact with the terminal portions while securely locating the capacitors.

Preferably, the conductive member is at least a part of a resilient ring. The capacitors may be soldered to this ring as this facilitates assembly in some applications and gives a reliable self supporting connection between the capacitors and the conductive member.

Preferred embodiments of the invention will now be described, by way of example only, with reference to the accompanying drawings, in which:

Figure 1 is a schematic cross-section of a partly assembled commutator having a solder-free terminal portion, according to a first embodiment;

Figure 2 is an end view of the assembled commutator of Figure 1 but with a retaining washer omitted for clarity;

Figure 3 is an isometric view of a segment of the commutator of Figures 1 and 2;

Figure 4 is a blank for forming the segment of Figure 3;

Figure 5 is a cross-section of a commutator assembly showing a variation to the arrangement of Figure 1; and

Figure 6 is an end view of the commutator assembly of Figure 5.

The figures illustrate a mechanical connection or solderless type commutator such as that described in US Patent specification 4584498. In this type of commutator, the commutator base has a segment support portion 34, a spacer portion 36 and a crown 50. The crown has recesses 51 for accommodating the terminal portion 38 of the commutator segments 32 as well as slots 52 for receiving the lead wires of the rotor winding for connection to the commutator segments 32.

In addition, the crown has further recesses 53, radially outward of the terminal recesses 51, for accommodating chip-type capacitors 44. The top of the capacitor recesses 53 has a slot 54 for receiving a wire ring 47. The capacitors 44 are placed axially into the capacitor recesses 53 and the wire ring is resiliently brought to bear on the capacitors' terminal face 45. As shown, the wire ring 47 bears resiliently on the radially outer edge of the terminal face 45 although of course the wire ring could be soldered to terminal face 45 with suitable modifications made to the capacitor recesses 53 to accommodate the wire ring 47. The capacitors 44 are held in the capacitor recesses 53 by the commutator segments assisted by retaining ring 33, if fitted.

The commutator segments 32, as shown more clearly in Figure 3, have a sliding portion 37, for making sliding contact with brushes of the motor, and a terminal portion for connecting with the rotor windings. The terminal portion 38 is formed with a mechanical connection or insulation displacing connection type terminal 55. This terminal 55 is accommodated within one of the terminal recesses 51 of the crown. The terminal is box-like with an open top and having a slot 56 cut through the forward face and along the two side faces. The slot 56 is wider in the front face of the terminal than along the side faces to accommodate an anvil 57 formed within the terminal recesses 51 for supporting the lead wire of the rotor winding as the terminal 55 is inserted into the crown 50. The slots 56 straddle and grip the lead wire as the terminal 55 is inserted, at the same time slicing through the insulation of the wire to make electrical contact therewith.

A finger 58 extends radially from the rear wall of the terminal 55 for making contact with a respective capacitor 44. As shown in Figure 1, a retaining ring 33 retains the segments on the commutator base and at the same time, supports the fingers 58. Barbs 59 formed on the terminals engage with walls of the recesses 51 to resist withdrawal of the terminals from the crown once fitted. The commutator segments 32 are fitted to the base by mounting the segments on the base 31 as shown in Figure 1 and then moved in the direction indicated by arrow "A" to insert the terminals 55 into the recesses 51 in the crown 50.

The retaining ring 33 has been omitted from Figure 2 for clarity from which it can be seen that the fingers 58 extend radially to make contact with the terminal faces 46 of the capacitors 44.

Figure 4 shows a blank for forming the commutator segment 32 shown in Figure 3. The blank 60 is cut from a sheet of suitable material such as beryllium copper and folded along the five fold lines 61 to form the commutator segment of Figure 3. The sliding portion 37 is curved during forming so that the sliding portions of the assembled commutator form a barrel-like cylindrical sliding contact surface.

The embodiment of Figures 5 and 6 is similar to that of Figures 1 and 2 with the exception that the capacitors 44 extend radially. In this arrangement, the fingers 58 are bent to extend axially into the capacitor recesses 53. The capacitor recesses may be open at the front and radially outer sides. Alternatively, the front sides may be closed with a slot for the fingers and/or the radially outer sides may simply have a slot for accommodating the wire ring 47. As previously, the wire ring may be soldered to the outer terminal face 45 or if suitably guided by the crown, may be sprung to make direct electrical contact while at the same time, resiliently urging the capacitor into radial contact via its inner terminal face 46 with the finger 58 of the commutator segment, thereby creating a totally solder free noise suppressed commutator assembly.

Various modifications may be made to the embodiments described and it is desired to include all such modifications as fall within the scope of the invention as defined in the accompanying claims. For example, the wire ring may or may not be soldered to the capacitors and the capacitors may or may not be soldered to the commutator segments. While in the embodiments, the capacitors have been shown as being placed radially outward of the terminal portions of the commutator segments, if space permits, the capacitors could be mounted in direct contact with the sliding portions of the commutator segments or accommodated within the terminal recesses of the crown. While for clarity of description, a 3 slot commutator has been illustrated, commutators of other configurations may be used.

Claims

1. A rotor for an electric motor comprising:

a shaft (21);
 an armature core (22) having a plurality of poles, fitted on the shaft (21);
 a rotor winding (23) wound around the poles of the armature core (22);
 a commutator (30) fitted to the shaft (21) and having a base (31) which supports a plurality of commutator segments (32), each commutator segment (32) having a contact portion (37) for making sliding contact with a brush and a terminal portion (38) for making electrical connection with the rotor winding (23);
 a capacitive noise suppression arrangement (40) comprising a plurality of chip-type capacitors (44), each having a first terminal face (45) and a second terminal face (46), the capacitors being spaced circumferentially about the commutator (30), and
 a conductive member (47) electrically contacting each of the first terminal faces (45) of the capacitors (44) to form a common connection, characterised in that
 each terminal portion (38) comprises an insulation-displacing mechanical-connection type terminal (55) electrically connecting the commutator segments (32) to the rotor winding (23), accommodated in a crown (50) of the commutator base (31); and
 the second terminal faces (46) of the capacitors (44) directly contact respective commutator segments (32).

2. A rotor as defined in Claim 1, wherein the second faces (46) of the capacitors (44) directly contact fingers (58) formed on the terminal portions (38) of the commutator segments (32).

3. A rotor as defined in Claim 2, wherein the capacitors (44) are orientated radially with respect to the shaft (21) and wherein the second faces (46) of the capacitors (44) bear directly onto the fingers (58) under the resilient urging of the conductive member (47).

4. A rotor as defined in any one of the preceding claims, wherein the second terminal faces (46) of the capacitors (44) are soldered to the terminal portions (38) of the commutator segments (32).

5. A rotor as defined in any one of the preceding claims characterised in that the crown (50) has a plurality of recesses (53) in which the capacitors (44) are received.

6. A rotor as defined in claim 5, wherein the recesses (53) extend radially outwardly from the terminal portions (38).

5 7. A rotor as defined in Claim 2, wherein the capacitors (44) are orientated axially with respect to the shaft (21) and held in recesses (53) formed in the crown (50) by the fingers (58).

10 8. A rotor as defined in Claim 5, 6 or 7, wherein a flexible adhesive assists in retaining the capacitors (44) in the recesses (53).

15 9. A rotor as defined in any one of the preceding claims, wherein the first terminal faces (45) of the capacitors (44) are soldered to the conductive member (47).

20 10. A rotor as defined in any one of the preceding claims, wherein the conductive member (47) forms at least a part of a resilient ring.

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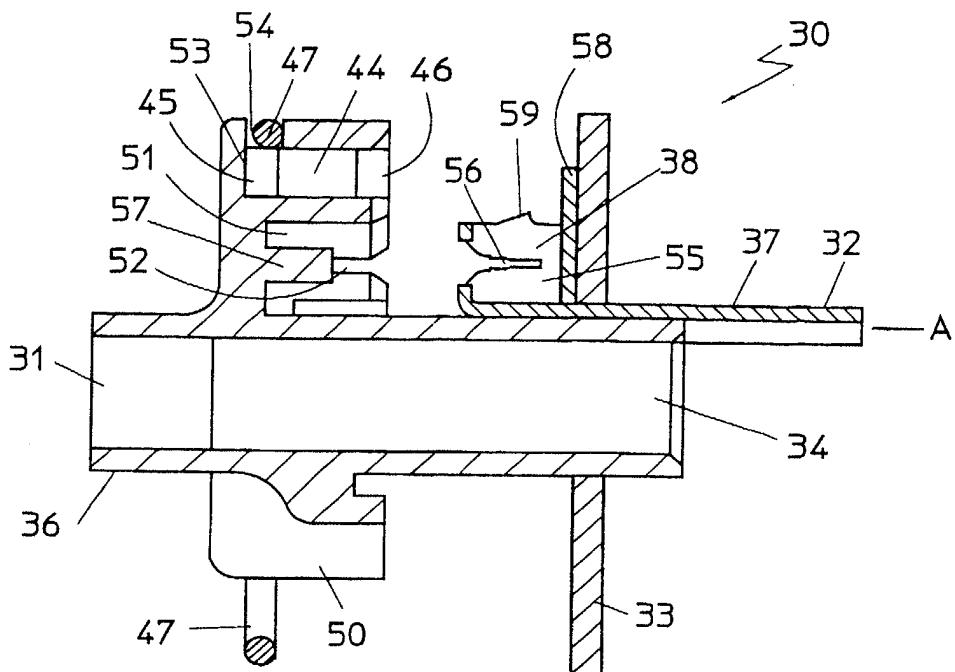


FIG. 1

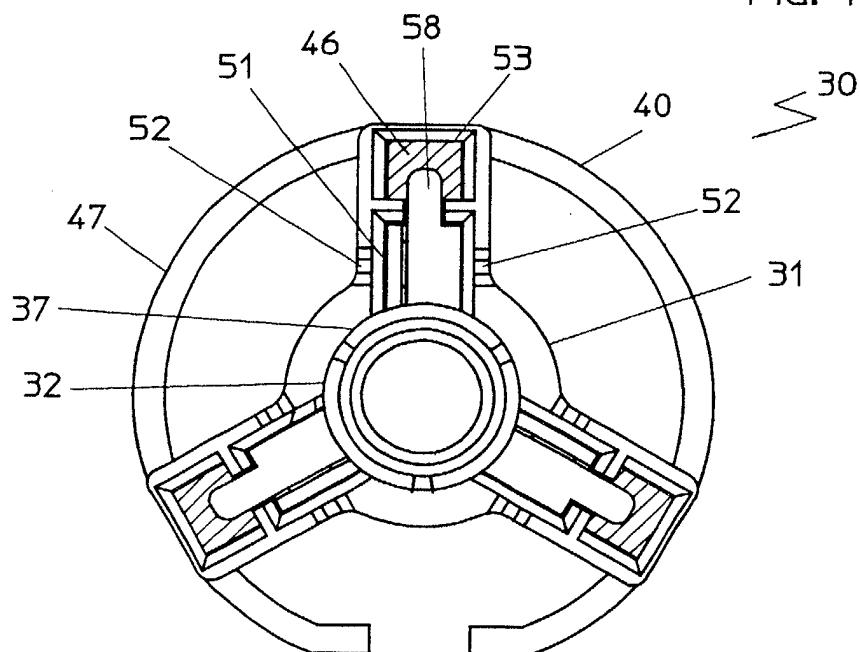


FIG. 2

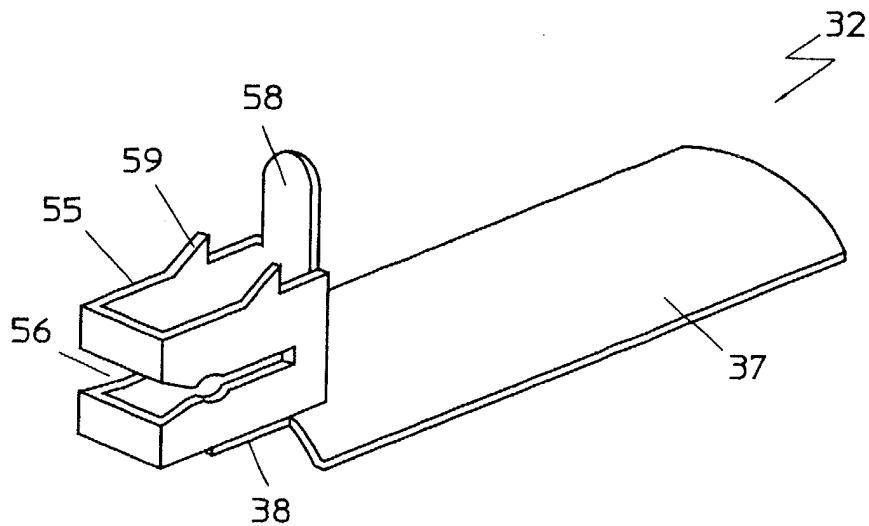


FIG. 3

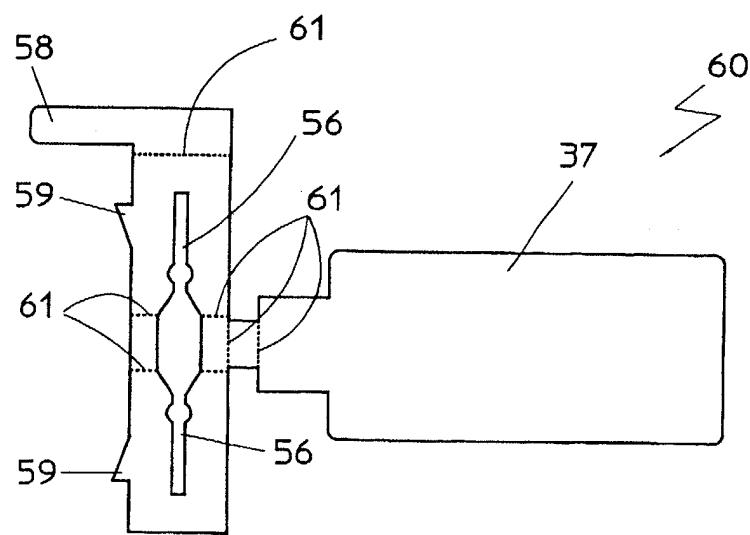


FIG. 4

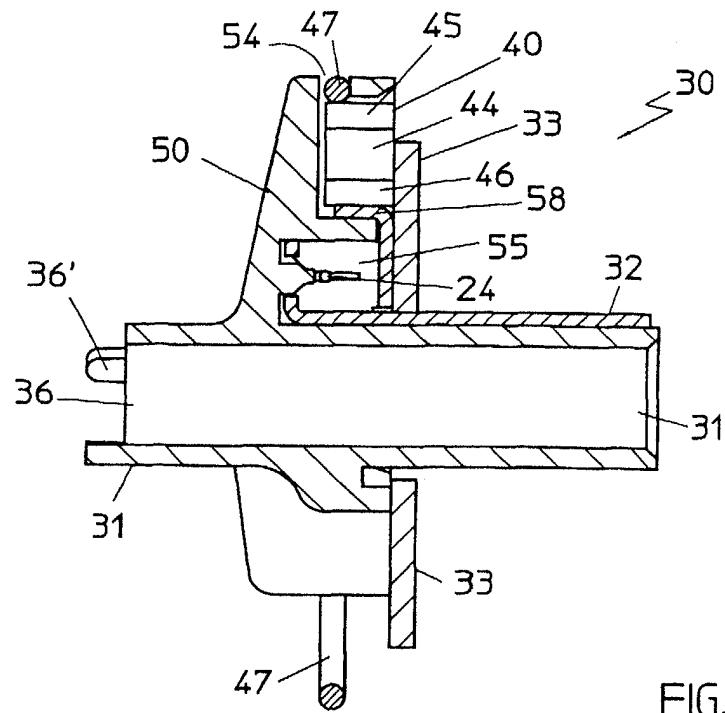


FIG. 5

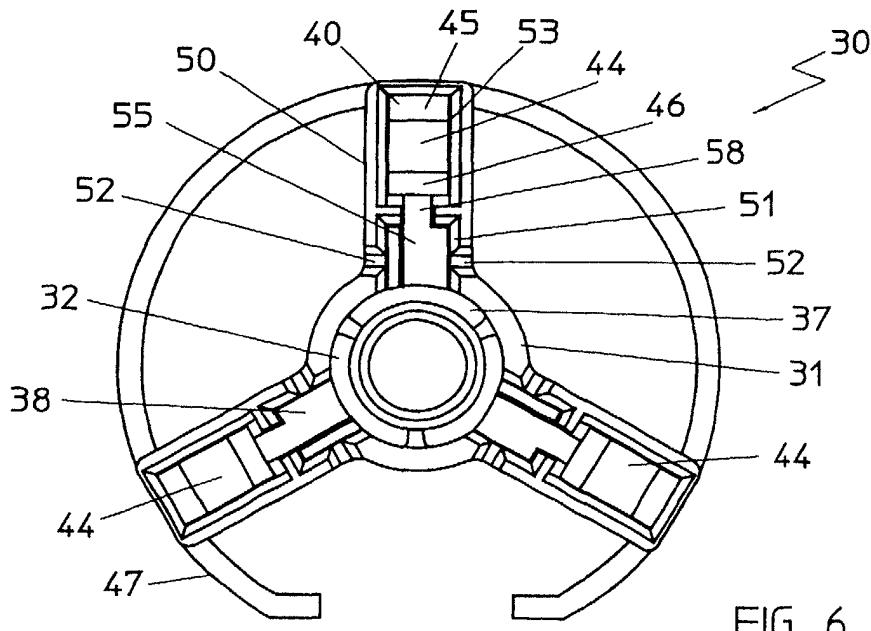


FIG. 6



European Patent
Office

EUROPEAN SEARCH REPORT

Application Number
EP 98 10 8137

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.6)
Y,D	PATENT ABSTRACTS OF JAPAN vol. 007, no. 099 (E-172), 27 April 1983 & JP 58 022569 A (MATSUSHITA DENKO KK), 9 February 1983, * abstract *	1	H02K11/02
A	---	9	
Y	GB 2 224 165 A (JOHNSON ELECTRIC IND. MFG) 25 April 1990 * page 4, line 2 - line 3: figure *	1	
A,D	GB 2 202 688 A (MABUCHI MOTOR CO) 28 September 1988 * the whole document *	4	
A	PATENT ABSTRACTS OF JAPAN vol. 009, no. 023 (E-293), 30 January 1985 & JP 59 169351 A (MATSUSHITA DENKO KK), 25 September 1984, * abstract *	10	
A	GB 2 063 577 A (MABUCHI MOTOR CO) 3 June 1981 * abstract *	8	<p>TECHNICAL FIELDS SEARCHED (Int.Cl.6)</p> <p>H02K H01R</p>
<p>The present search report has been drawn up for all claims</p>			
Place of search	Date of completion of the search	Examiner	
THE HAGUE	22 June 1998	Zanichelli, F	
CATEGORY OF CITED DOCUMENTS		T theory or principle underlying the invention E earlier patent document, but published on, or after the filing date D document cited in the application L document cited for other reasons & member of the same patent family, corresponding document	
<small>EPO FORM 1503 03 92 (P4/C03)</small>			

ROTOR, MANUFACTURE THEREOF, AND DC MOTOR

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Inventor(s): KOBAYASHI KENJI; SHIMIZU MASAAKI; SUZUKI AKIHIRO; IWASE HIDEAKI

Applicant(s):: ASMO CO LTD

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IPC Classification: H02K3/52 ; H02K3/18 ; H02K15/095 ; H02K23/00

EC Classification:

Equivalents:

Abstract

PROBLEM TO BE SOLVED: To lead out the connection part of a Y-connected winding from the roughly central part of an iron core and fit the winding on the iron core easily just as it is, by fixing the connection part of the winding on a connection fixing part fitted on a shaft.

SOLUTION: A connection fixing part 24 for fitting the connection part 22 of a winding 20 is fitted on a shaft 12. The connection fitting part 24 is fitted on the opposite side to a commutator 14 with an iron core 16 being put between them. The connection part 22 whose conductor covering has been stripped is kept so as to be brought into contact with the commutator 14. The connection fitting part 24 is of a clip shape which is formed integrally with a ring 26 which covers the periphery of the shaft 12, and is formed so as to be clamped by inserting a lead wire 20a just before the connection part 22 from the direction running along the axis of the shaft 22. The ring part 26 and the connection part 24 have the same insulation as a resin covering part 18. As a result, the connection fitting part 24 is formed so that the connection part 22 of the winding 20 may be fixed with the insulation to the shaft 12 and so on.

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